

Mills					
Make & Model	Table Size (mm)	X Axis (mm)	Y Axis (mm)	Z Axis (mm)	Remarks
Okuma MCV-A	1200 x 3100	3000	1600	1200	Double column 3 axis vertical CNC with 24 tool ATC and OSP 3000M controller
Okuma MCR-A	2000 x 5000	5200	3000	1650	Double column 4 axis vertical machining centre. With 32 tool ATC and AAC. OSP-U100M controller with slope machining function.
Okuma MCR-A5CII	2000 x 5000	5200	3000	1650	Double column 3 + 2 axis vertical machining centre
Okuma Genos M560-V	560 x 1300	1050	560	460	3 axis vertical machining centre for high speed production
Okuma Genos M560-V-e	560 x 1300	1050	560	460	4 axis vertical machining centre for high speed production
Okuma MX-55VB	560 x 1300	1050	560	610	4 axis vertical machining centre for high speed production, tool and die making with 20 tool ATC and OSP-U100M controller
Okuma MU-6300V	630 (Dia)	630 (Dia)		550	5 axis vertical machining centre for high speed production
Okuma Genos M460V-5AX	400 Dia	762	400 (Dia)		5 axis vertical machining centre for high speed production
Deckel Maho DMU50	500 x 450	630	500	400	3+2 axis vertical machining centre, 16 tool ATC, 360° table rotation, 115° swivel range with Heidenhain i TNC 530 controller
OKK MH-3P2	1650 x 380	920	350	450	Vertical and horizontal milling with digital readout
OKK MH-5P2	2300 x 450	1300	400	550	Vertical and horizontal milling with digital readout
Lathes					
Make & Model	Centre Height (mm)	Spindle Bore (mm)	Between Centres (mm)	Swing Over Bed/Gap (mm)	Remarks
Okuma Space turn LB-400	N/A	69	1200	420 / 420	Slant bed CNC with live tooling and OSP-U100L controller
Okuma Space turn LB4000 EX II	N/A	81	2150	670/480	Slant bed CNC with additional Mill/Drill function

Microweily TY-26120	330	105	3060	660 / 845	Medium duty high speed turning with digital readout
Microweily TY-2060	400	80	1530	510 / 680	Medium duty high speed turning with digital readout
Dainichi	315	84	1500	630 / 900	Medium duty high speed turning

Grinders

Make & Model	Max Work Size (mm)	Table Travel (mm)	Remarks
Grissetti RTA/1000	290 (Dia)	1260	Hydraulic universal grinding machine for batch and production grinding
Jakobsen SJ12	250 x 500	600 x 250	Horizontal surface grinder
Snow V60	500 x 1200	1500 x 400	Vertical surface grinder with large chuck and 510 diameter segmented cup-stone grinding wheel

Horizontal Borers

Make & Model	Centre Height (mm)	Table Travel (mm)	Table Dimensions (mm)	Remarks
WMW Union BFT 80/2	80	1600 x 1600	1250 x 1400	Jobbing and production boring, digital readout